

Abstract

Part for supporting an item of equipment, comprising support ribs, and method of molding said part

The support part has support ribs for holding an item of equipment, in particular an electric motor for a motor vehicle. A mold consisting of at least two cores is provided. These cores are brought toward one another in a direction (D) such that they are in contact with one another along a parting plane. The mold is filled with a moldable material and the cores are moved apart from one another in the given direction (D). The support ribs are provided on the molded part with an angle of inclination with respect to the given direction (D). The ribs follow the parting plane. A clearance is provided in the region of the parting plane between the cores in order to form the ribs during molding.